

INTERNATIONAL COOPERATION TREATY

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NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

United States Patent and Trademark
Office
(Box PCT)
Crystal Plaza 2
Washington, DC 20231
ÉTATS-UNIS D'AMÉRIQUE

in its capacity as elected Office

Date of mailing (day/month/year) 20 May 1999 (20.05.99)	
International application No. PCT/EP98/06032	Applicant's or agent's file reference GT/83/PCT
International filing date (day/month/year) 22 September 1998 (22.09.98)	Priority date (day/month/year) 22 September 1997 (22.09.97)
Applicant BÜRGER, Wolfgang et al	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:

20 April 1999 (20.04.99)

☐ in a notice effecting later election filed with the International Bureau on:
2. The election ☒ was
☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35	Authorized officer F. Baechler Telephone No.: (41-22) 338.83.38
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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference GT/83/PCT	FOR FURTHER ACTION see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. PCT/EP 98/06032	International filing date (day/month/year) 22/09/1998	(Earliest) Priority Date (day/month/year) 22/09/1997
Applicant W. L. GORE & ASSOCIATES GMBH et al.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. ☐ Certain claims were found unsearchable (see Box I).
2. ☐ Unity of invention is lacking (see Box II).
3. ☐ The international application contains disclosure of a nucleotide and/or amino acid sequence listing and the international search was carried out on the basis of the sequence listing
 - ☐ filed with the international application.
 - ☐ furnished by the applicant separately from the international application.
 - ☐ but not accompanied by a statement to the effect that it did not include matter going beyond the disclosure in the international application as filed.
 - ☐ Transcribed by this Authority
4. With regard to the title, ☒ the text is approved as submitted by the applicant
 - ☐ the text has been established by this Authority to read as follows:
5. With regard to the abstract, ☒ the text is approved as submitted by the applicant
 - ☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this International Search Report, submit comments to this Authority.
6. The figure of the drawings to be published with the abstract is:
 - Figure No. 1 ☒ as suggested by the applicant. ☐ None of the figures.
 - ☐ because the applicant failed to suggest a figure.
 - ☐ because this figure better characterizes the invention.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 98/06032

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 6 H01M6/18 H01G9/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01M H01G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 718 903 A (JAPAN GORE TEX INC) 26 June 1996 see column 1, line 3 - line 8 see column 5, line 43 - line 47 see column 6, line 36 - column 7, line 3 ---	1-7, 10-12, 15-17, 19,20
X	PATENT ABSTRACTS OF JAPAN vol. 016, no. 540 (P-1450), 10 November 1992 & JP 04 204522 A (TONEN CORP), 24 July 1992 see abstract --- -/--	1,3,4, 12,13

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

25 January 1999

Date of mailing of the international search report

03/02/1999

Name and mailing address of the ISA

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 Fax: (+31-70) 340-3016

Authorized officer

Andrews, M

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/EP 98/06032

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE WPI Section Ch, Week 9509 Derwent Publications Ltd., London, GB; Class A85, AN 95-064422 XP002090994 & JP 06 342666 A (ASAHI KASEI KOGYO KK) , 13 December 1994 see abstract ----	1-6, 10-12,15
X	PATENT ABSTRACTS OF JAPAN vol. 018, no. 458 (E-1596), 25 August 1994 & JP 06 151249 A (NITTO DENKO CORP), 31 May 1994 see abstract ----	1-6,13
P,X	WO 98 11614 A (JAPAN GORE TEX INC ;GORE ENTERPRISE HOLDINGS INC (US)) 19 March 1998 see page 5, line 13 - line 17; claims 1,2,17 see page 11, line 16 - line 22 ----	1-7,9-20
P,X	US 5 795 668 A (BANERJEE SHOIBAL) 18 August 1998 see column 8, line 26 - line 34; claim 1 see column 5, line 29 - line 60 see column 6, line 8 - line 14 see column 9, line 52 - line 67 -----	1-7,9-11

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No


PCT/EP 98/06032

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0718903	A	26-06-1996	JP 8162132 A	21-06-1996
			JP 8329962 A	13-12-1996
			JP 8213027 A	20-08-1996
WO 9811614	A	19-03-1998	JP 10092444 A	10-04-1998
			AU 4268797 A	02-04-1998
US 5795668	A	18-08-1998	NONE	

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference GT/83/PCT	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/EP98/06032	International filing date (day/month/year) 22/09/1998	Priority date (day/month/year) 22/09/1997
International Patent Classification (IPC) or national classification and IPC H01M6/18		
Applicant W. L. GORE & ASSOCIATES GMBH et al.		
<p>1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.</p> <p>2. This REPORT consists of a total of 6 sheets, including this cover sheet.</p> <p><input type="checkbox"/> This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).</p> <p>These annexes consist of a total of sheets.</p>		
<p>3. This report contains indications relating to the following items:</p> <ul style="list-style-type: none">I <input checked="" type="checkbox"/> Basis of the reportII <input checked="" type="checkbox"/> PriorityIII <input type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicabilityIV <input type="checkbox"/> Lack of unity of inventionV <input checked="" type="checkbox"/> Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statementVI <input checked="" type="checkbox"/> Certain documents citedVII <input type="checkbox"/> Certain defects in the international applicationVIII <input type="checkbox"/> Certain observations on the international application		
Date of submission of the demand 20/04/1999	Date of completion of this report 08.11.99	
Name and mailing address of the international preliminary examining authority:  European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465	Authorized officer Hoyer, W Telephone No. +49 89 2399 8439	



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP98/06032

I. Basis of the report

1. This report has been drawn on the basis of (*substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments.*):

Description, pages:

1-19 as originally filed

Claims, No.:

1-21 as originally filed

Drawings, sheets:

1/2-2/2 as originally filed

2. The amendments have resulted in the cancellation of:

- ☐ the description, pages:
☐ the claims, Nos.:
☐ the drawings, sheets:

3. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

4. Additional observations, if necessary:

II. Priority

1. ☐ This report has been established as if no priority had been claimed due to the failure to furnish within the prescribed time limit the requested:
- ☐ copy of the earlier application whose priority has been claimed.
- ☐ translation of the earlier application whose priority has been claimed.
2. ☒ This report has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP98/06032

Thus for the purposes of this report, the international filing date indicated above is considered to be the relevant date.

3. Additional observations, if necessary:

see separate sheet

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)	Yes:	Claims	8, 14, 21 yes
	No:	Claims	1 - 7, 9 - 13, 15 - 20 no
Inventive step (IS)	Yes:	Claims	8, 14, 21 yes
	No:	Claims	1 - 7, 9 - 13, 15 - 20 no
Industrial applicability (IA)	Yes:	Claims	
	No:	Claims	1 - 21 yes

2. Citations and explanations

see separate sheet

VI. Certain documents cited

1. Certain published documents (Rule 70.10)

and / or

2. Non-written disclosures (Rule 70.9)

see separate sheet

<

Re Item II

Priority

The subject-matter of claim 14 - 21 could not be traced in the priority document DE 197 41 736. Thus the priority date (22.09.1997) is considered to be invalid for those claims. Instead, the filing date (22.09.1998) is considered to be the earliest application date.

Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

- D1: EP-A-0 718 903 (JAPAN GORE TEX INC) 26 June 1996
- D2: PATENT ABSTRACTS OF JAPAN vol. 016, no. 540 (P-1450), 10 November 1992 & JP-A-4-204 522 (TONEN CORP), 24 July 1992
- D3: PATENT ABSTRACTS OF JAPAN vol. 018, no. 458 (E-1596), 25 August 1994 & JP-A-6-151 249 (NITTO DENKO CORP), 31 May 1994
- D4: DATABASE WPI Section Ch, Week 9509 Derwent Publications Ltd., London, GB; Class A85, AN 95-064422 XP002090994 & JP-A-6-342 666 (ASAHI KASEI KOGYO KK), 13 December 1994

- 1.1 D1 is related to ion exchange membranes and electrodes for use in electrochemical devices such as batteries, fuel cells, and electrolytic reactors. More particularly, D1 is related to electrodes and solid polymer ion exchange membranes combined to form a unitary assembly (cf. column 1, lines 3 - 8). D1 discloses further the use of the membranes as a electrode-support, in particular porous polytetrafluoroethylene (PTFE) films having a thickness in the range 3 to 200 micrometers, preferably in the range 5 to 20 micrometers; a pore volume in the range 60 to 95 percent, preferably in the range 85 to 95 percent (cf. column 5, lines 43 - 47). The membranes are impregnated with ion exchange or electrolyte resins, most preferably perfluorocarbon-based ion exchange resins, especially perfluorosulfonic acid resins, such as Nafion® or Flemion®, which appear to be thermoplastic perfluoropolymers. The resins can be dissolved, or at least partially

dissolved, in suitable solvents to form liquid compositions that can be impregnated into the support films. Suitable solvents for these ion exchange resins are well known in the art, and include various alcohols and other organic solvents, water, or mixtures of these with water and a surfactant (cf. column 6, line 36 through column 7, line 3).

- 1.1.1 The disclosure in D1 is novelty-destroying for claims 1 - 7, 10 - 13 and 15 - 20.
- 1.2 D2 discloses an electrolytic thin film comprising a polyethylene porous film. The film is immersed in a solvent comprising perfluoroalkyl amine oxide. The film was then charged with an electrolytic liquid. a ionic conductivity was measured which implies the application of at least two electrodes. Such an assembly is considered to fall under the definition of an "electrochemical energy storage means" and "capacitor".
 - 1.2.1 The disclosure in D2 is novelty-destroying for claims 1, 3, 4, 12 and 13.
- 1.3 D3 discloses a solid high-polymer type fuel cell comprising an ion-exchange membrane consisting of a high polymer containing fluorine with a porosity of 70 - 95 %. In particular, the film consist of a copolymer comprising polytetrafluoroethylene (PTFE) and is impregnated with a perfluorocarbon sulphonic acid.
 - 1.3.1 The disclosure in D3 is novelty-destroying for claims 1 - 7, 9 - 13, 15 and 18.
- 1.4 D4 discloses a separator for a capacitor. The separator is a PTFE porous film coated with a fluorine surface active agent as shown in the formula disclosed in D4. The coating is formed on the surface of small holes in the film.
 - 1.4.1 The disclosure in D4 is novelty-destroying for claims 1 - 7, 9, 12, 13 and 15 - 20.
- 2. According to the comments above, claims 1 - 7, 9 - 13 and 15 - 20 do not meet the requirements of Art. 33(2) and (3) PCT.

**INTERNATIONAL PRELIMINARY
EXAMINATION REPORT - SEPARATE SHEET**

International application No. PCT/EP98/06032

3. The subject-matter of claims 8, 14 and 21 is not known or implied by the available prior art documents. Thus, the requirements of Art. 33 PCT are met for those claims.

Re Item VI

Certain documents cited

Certain published documents (Rule 70.10)

Application No Patent No	Publication date (day/month/year)	Filing date (day/month/year)	Priority date (valid claim) (day/month/year)
WO-A-98/11614	19.03.1998	12.09.1997	13.06.1996
US-A-5 795 668	18.08.1998	10.11.1994	--

The above documents were published before the filing date (22.09.1998) but after the priority date (22.09.1997) of the present application. The disclosure in those documents is relevant for the subject-matter of claims 14 - 21 which have no valid priority date (cf. chapter II above). Thus, these documents form normal prior art for those claims (Rule 64.1 PCT). However, it appears that the particular features claimed in claims 14 - 21, viz. the aspect ratio of the nodes of 25:1 or greater, the presence a perfluorinated active substance only in a center portion of the carrier material, and that the carrier material forms a seal at its periphery upon compression between the current collector plates are not disclosed in WO-A-98/11614 or US-A-5 795 668.



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : H01M 6/18, H01G 9/02	A1	(11) International Publication Number: WO 99/16138 (43) International Publication Date: 1 April 1999 (01.04.99)
<p>(21) International Application Number: PCT/EP98/06032</p> <p>(22) International Filing Date: 22 September 1998 (22.09.98)</p> <p>(30) Priority Data: 197 41 736.1 22 September 1997 (22.09.97) DE</p> <p>(71) Applicant (for all designated States except US): W.L. GORE & ASSOCIATES GMBH [DE/DE]; Herrmann-Oberth-Strasse 22, D-85640 Putzbrunn (DE).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only): BÜRGER, Wolfgang [DE/DE]; Böcklerweg 30, D-81825 München (DE). HERTEL, Peter [DE/DE]; Mesnerweg 11, D-85640 Putzbrunn (DE). WENDL, Manfred [DE/DE]; Heubergstrasse 18, D-83026 Rosenheim (DE).</p> <p>(74) Agent: HARRISON, Robert, J.; Herrmann-Oberth-Strasse 22, D-85640 Putzbrunn (DE).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p>Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>
<p>(54) Title: AN ELECTROCHEMICAL ENERGY STORAGE MEANS</p> <p>(57) Abstract</p> <p>An electrochemical energy storage means with at least two electrodes and an electrolyte, a carrier material for the electrolyte being disposed between the electrodes, and the carrier material including a porous material in whose inner pore structure a perfluorinated surface-active substance is present.</p> <div style="text-align: center;"> </div>		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
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CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
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DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 98/06032

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H01M6/18 H01G9/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01M H01G

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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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"&" document member of the same patent family

Date of the actual completion of the international search

25 January 1999

Date of mailing of the international search report

03/02/1999

Name and mailing address of the ISA
European Patent Office, P.B. 5818 Patentlaan 2
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Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Andrews, M

INTERNATIONAL SEARCH REPORT

Int l Application No

PCT/EP 98/06032

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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P,X	<p>WO 98 11614 A (JAPAN GORE TEX INC ;GORE ENTERPRISE HOLDINGS INC (US)) 19 March 1998 see page 5, line 13 - line 17; claims 1,2,17 see page 11, line 16 - line 22</p>	<p>1-7,9-20</p>
P,X	<p>US 5 795 668 A (BANERJEE SHOIBAL) 18 August 1998 see column 8, line 26 - line 34; claim 1 see column 5, line 29 - line 60 see column 6, line 8 - line 14 see column 9, line 52 - line 67</p>	<p>1-7,9-11</p>

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 98/06032

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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			AU 4268797 A	02-04-1998
US 5795668	A	18-08-1998	NONE	

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

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Applicant W. L. GORE & ASSOCIATES GMBH et al.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. ☐ Certain claims were found unsearchable (see Box I).

2. ☐ Unity of invention is lacking (see Box II).

3. ☐ The international application contains disclosure of a **nucleotide and/or amino acid sequence listing** and the international search was carried out on the basis of the sequence listing

☐ filed with the international application.

☐ furnished by the applicant separately from the international application,

☐ but not accompanied by a statement to the effect that it did not include matter going beyond the disclosure in the international application as filed.

☐ Transcribed by this Authority

4. With regard to the title, ☒ the text is approved as submitted by the applicant

☐ the text has been established by this Authority to read as follows:

5. With regard to the abstract,

☒ the text is approved as submitted by the applicant

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this International Search Report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is:

Figure No. 1 ☒ as suggested by the applicant.

☐ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

☐ None of the figures.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 98/06032

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 H01M6/18 H01G9/02

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01M H01G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 718 903 A (JAPAN GORE TEX INC) 26 June 1996 see column 1, line 3 - line 8 see column 5, line 43 - line 47 see column 6, line 36 - column 7, line 3 ---	1-7, 10-12, 15-17, 19,20
X	PATENT ABSTRACTS OF JAPAN vol. 016, no. 540 (P-1450), 10 November 1992 & JP 04 204522 A (TONEN CORP), 24 July 1992 see abstract --- -/--	1,3,4, 12,13

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 98/06032

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE WPI Section Ch, Week 9509 Derwent Publications Ltd., London, GB; Class A85, AN 95-064422 XP002090994 & JP 06 342666 A (ASAHI KASEI KOGYO KK) , 13 December 1994 see abstract ----	1-6, 10-12, 15
X	PATENT ABSTRACTS OF JAPAN vol. 018, no. 458 (E-1596), 25 August 1994 & JP 06 151249 A (NITTO DENKO CORP), 31 May 1994 see abstract ----	1-6, 13
P, X	WO 98 11614 A (JAPAN GORE TEX INC ; GORE ENTERPRISE HOLDINGS INC (US)) 19 March 1998 see page 5, line 13 - line 17; claims 1, 2, 17 see page 11, line 16 - line 22 ----	1-7, 9-20
P, X	US 5 795 668 A (BANERJEE SHOIBAL) 18 August 1998 see column 8, line 26 - line 34; claim 1 see column 5, line 29 - line 60 see column 6, line 8 - line 14 see column 9, line 52 - line 67 -----	1-7, 9-11

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

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US 5795668	A	18-08-1998	NONE	



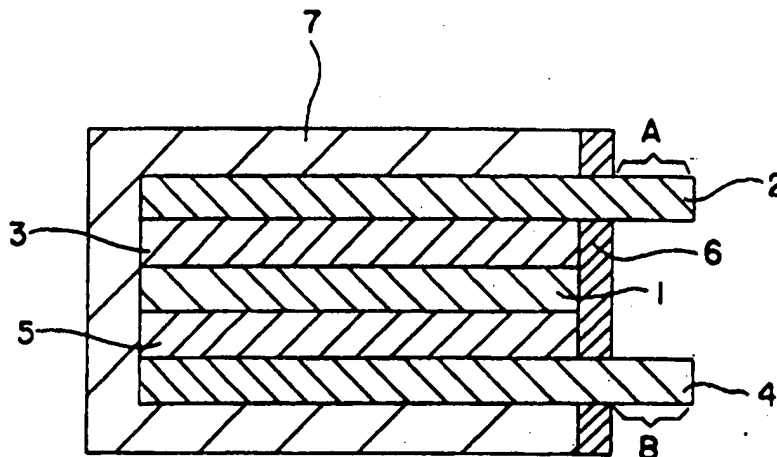
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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(21) International Application Number: PCT/US97/16178 (22) International Filing Date: 12 September 1997 (12.09.97) (30) Priority Data: 8/265533 13 September 1996 (13.09.96) JP (71) Applicants: GORE ENTERPRISE HOLDINGS, INC. [US/US]; 551 Paper Mill Road, P.O. Box 9206, Newark, DE 19714-9206 (US). JAPAN GORE-TEX INC. [JP/JP]; 42-5, Akazutsumi 1-chome, Setagaya-ku, Tokyo 156 (JP). (72) Inventors: BAHAR, Bamdad; 3712 Christiana Meadows, Bear, DE 19701 (US). RUSCH, Gregg; 806 Woodsdale Road, Wilmington, DE 19711 (US). KOLDE, Jeffrey; 118 Independence Drive, Elkton, MD 21921 (US). KATO, Hiroshi; 508-18, Seki, Okayama-shi, Okayama-ken 703 (JP). MUSHIAKE, Noafumi; Taniguchi Dai-3-Mansion 501, 102, Kanemoto, Okayama-shi, Okayama-ken 703 (JP). (74) Agents: CAMPBELL, John, S. et al.; W.L. Gore & Associates, Inc., 551 Paper Mill Road, P.O. Box 9206, Newark, DE 19714-9206 (US).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZW, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: SOLID ELECTROLYTE COMPOSITE FOR ELECTROCHEMICAL REACTION APPARATUS

(57) Abstract

A solid polymer electrolyte composite for an electrochemical reaction apparatus that possesses satisfactory ion conduction properties and has excellent mechanical strength and heat resistance, is provided. The solid polymer electrolyte composite is characterized in that a solid polymer electrolyte is contained in the continuous pores of an expanded porous polytetrafluoroethylene sheet which has continuous pores and in which the inner surfaces defining the pores are covered with a functional material such as a metal oxide. An electrochemical reaction apparatus containing an electrolyte, wherein said electrochemical reaction apparatus is characterized in that the aforementioned solid polymer electrolyte composite is used as this electrolyte is also provided.



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TITLE OF THE INVENTION

SOLID ELECTROLYTE COMPOSITE FOR ELECTROCHEMICAL REACTION APPARATUS

5

FIELD OF THE INVENTION

This invention relates to composite membranes for use in electrochemical apparatus and processes. More particularly, the invention relates to microporous membranes that contain electrolytes in the pores.

10

BACKGROUND OF THE INVENTION

Solid polymer electrolytes have recently attracted attention as electrolytes for lithium cells and the like because of the following advantages: (1) the energy density of a cell can be increased because the material can double as a separator, (2) leakage-free, high-reliability cells can be obtained by providing an all-solid construction, (3) it is easier to reduce the thickness or weight of a cell or to obtain an irregular shape, and the like.

There are two types of conventional solid polymer electrolytes: (1) polymers containing metal salts and (2) polymeric gels containing electrolyte solutions. With the first type, complexes of metal salts and polar polymers such as PEO (polyethylene oxide) form, and transport of lithium and other such ions accompanies the molecular motion of polymer chains. Such solid polymer electrolytes have high mechanical strength, but their ionic conductivity at room temperature has a limit on the order of 10^{-4} S/cm. It is therefore necessary to lower the molecular weight or to soften the polymers in order to intensify the molecular motion of the polymer chains, but this approach ultimately leads to a reduction in mechanical strength. With the second type, the contained electrolyte functions as an ionic conductor and preserves the polymers as solids. The ionic conductivity of such solid polymer electrolytes is on the order of 10^{-3} S/cm, that is, falls within a practicable range, but a disadvantage is that the polymers are plasticized by the electrolyte, and their mechanical strength is lowered.

Demand has existed for some time for solid polymer electrolytes whose ionic conductivity is on the order of 10^{-3} S/cm, whose thickness is on a par with that of conventional separators, and which have strength that does not present

problems in terms of handling. Heat resistance is another consideration that has come into play in recent years as the performance of electrochemical reaction apparatuses has improved. In other words, a solid polymeric electrolyte composite for an electrochemical reaction apparatus should be able to preserve its diaphragm functions even when the apparatus heats up.

Composite solid polymeric electrolytes obtained by packing a solid polymer electrolyte into the pores of a polymeric porous film have been proposed as products satisfying both the ionic conductivity and mechanical strength requirements for solid polymer electrolytes (Japanese Laid-Open Patent Applications 1-158051, 2-230662, and 2-291607), but a satisfactory electrolyte has yet to be obtained.

Therefore, one object of the present invention is to provide a composite that utilizes a solid polymeric electrolyte for an electrochemical reaction apparatus that possesses satisfactory ion conduction properties and has excellent mechanical strength and heat resistance, and to provide an electrochemical reaction apparatus in which this electrolyte is used.

Ion exchange membranes are well known. Ion exchange membranes which utilize a microporous media have previously been disclosed (U.S. Patent Nos. 5,547,551 and 5,599,614). Hitherto, the use of a microporous media was proposed primarily as a means of providing a "mechanical reinforcement function" only of the ion exchange media. This mechanical reinforcement provided improved dimensional stability as well as the capability to provide thinner overall membranes which in turn improved overall transport properties of the film (as measured through ionic conductance or moisture vapor transmission).

Also attempts to enhance ion exchange membrane properties have been attempted in the past by adding an additional component. U.S. Patent 5,547,911 to Grot relates to a method to apply a layer of catalytically active particles to the surface of a membrane. U.S. Patent 4,568,441 relates to the application of non-conductive inorganic particle to the surface of a membrane to improve its gas release properties. Neither of these teach that the dispersion of an additive within the membrane results in higher performance.

U.S. Patent 5,322,602 to Razaq relates to improving the performance of an ion exchange polymer membrane by treating it with an acid which diffuses into the membrane.

5 WO 96/29752 to Grot et al relates to the incorporation of various inorganic fillers into a membrane to decrease fuel crossover. The ability to make thin very high conductance membranes is not addressed.

U.S. Patent 5,523,181 (and Japanese patents 6-111827 and 6-111834) to Stonehart et al relates to an ion exchange membrane in which silica is dispersed throughout the membrane. No indication is made to a microporous
10 substrate.

U.S. Patent 5,472,799 to Watanabe relates to an ion exchange membrane which incorporates a catalyst layer. While a thin membrane is mentioned as desirable, no mention is made of a microporous support.

U.S. Patent Nos. 5,547,551 and 5,599,614 relate to the use of a
15 microporous support where the function is to improve strength and mechanical properties, allowing the use of thin high conductance membranes. The addition of fillers within the microporous support is not addressed; however, the use of additives with the ion exchange medium to enhance specific functional properties is disclosed. But it is difficult to distribute additive particles
20 adequately since the microporous reinforcement also acts as a filtration medium impeding the flow of finely divided particulates.

There remains a need for thin high conductance membranes which have enhanced properties through the use of a functional support with the capability to provide multiple functions uniformly.

25

SUMMARY OF THE INVENTION

The shortcomings of the art are overcome by this invention which is:
a composite membrane comprising:

- a) a microporous polymeric sheet having its pores extending from
30 one side to the other,
- b) the structure defining the pores being at least partially covered with a functional material selected from:
- i) inorganic particulate;
 - ii) metal; and

- iii) an organic polymer;
- c) the pores of the sheet being at least partially filled with polymer electrolyte selected from:
 - i) polymer compositions that contains metal salts;
 - ii) polymeric gels that contain electrolyte, and
 - iii) an ion exchange resin.

BRIEF DESCRIPTION OF THE DRAWINGS

The operation of the present invention should become apparent from the following description when considered in conjunction with the accompanying drawings, in which:

Figure 1 depicts a structural cross-sectional diagram of a lithium secondary cell pertaining to the present invention;

Figure 2 depicts a plan view of a positive electrode terminal film doubling as a positive electrode collector made of aluminum;

Figure 3 depicts a plan view of a negative electrode terminal film doubling as a negative electrode collector made of copper; and

Figure 4 depicts a porous microstructure having additives and polymer electrolyte.

DETAILED DESCRIPTION OF THE INVENTION

An important feature of the invention is the functional material b). By "functional" is meant that the material has some feature which affects the properties and function of the composites.

The Microporous Sheet

Suitable microporous polymer films include those made from polyolefins, polyamides, polycarbonates, cellulose, polyurethanes, polyesters, polyethers, polyacrylates, copolyether esters, copolyether amides, chitosan, and fluoropolymers. Suitable fluoropolymers include membranes of porous polytetrafluoroethylene, more preferably a membrane of expanded porous PTFE (sometimes referred to as ePTFE) produced by the process taught in U.S. Patent No. 3,953,566 (to Gore).

Porous polytetrafluoroethylene sheet or film suitable for use in the invention can be made by processes known in the art, for example, by stretching or drawing processes, by papermaking processes, by processes in which filler materials are incorporated with the PTFE resin which are subsequently removed to leave a porous structure, or by powder sintering processes. Preferably the porous polytetrafluoroethylene film is porous expanded polytetrafluoroethylene film having a structure of interconnected nodes and fibrils, as described in U.S. Patent Nos. 3,953,566 and 4,187,390 which describe the preferred material and processes for making them. The nodes and fibrils define an internal structure having a three-dimensional network of interconnected passages and pathways which extend vertically, from surface to surface, and laterally, from edge to edge, throughout the membrane. The porous polytetrafluoroethylene membrane should have a thickness in the range 3 to 1,000 micrometers, preferably in the range 5 to 100 micrometers; a pore volume in the range 20 to 98 percent, preferably in the range 50 to 90 percent; and a nominal pore size in the range 0.05 to 15 micrometers, preferably in the range 0.1 to 2 micrometers.

Microporous films of other polymers such as thermoplastic polymers are described in U.S. Patent No. 4,539,256 to Sherman, incorporated herein by reference. Preparation of microporous polyurethanes is described in U.S. Patent No. 4,429,000. Preparation of microporous polymeric films, especially microporous polyolefins (polyethylene, polypropylene, polybutenes, polypentenes, etc.) is described in British Patent 1339207. Preparation of microporous films by stretching is described in U.S. Patent No. 4,726,989 where use of polyamides, polyolefins, polystyrenes, polyvinylidene fluoride, and polycaprolactanes are described. Preparation of microporous films by liquid extraction is described in U.K. Publication No. GB 2,026,381. Stretching is described in U.S. Patent No. 4,100,238. Preparation by film fracture, hot stretching is described in U.S. Patent No. 3,679,540. All these patents are incorporated by reference for their description of the polymers.

GB 2,026,381 discloses the preparation of membranes having a porous surface by blending polymer with a liquid component to form a binary two-phase system which, in the liquid aggregate state, has a region of miscibility and a region with miscibility gaps, forming a sheet of the blend, casting the film

into a bath of the liquid component and removing the liquid component to provide porosity. The resultant non-oriented porous sheet has a relatively low tensile strength.

U.S. Patent Nos. 3,953,566, 3,962,153, 4,096,227, 4,110,392, 4,187,390
5 and 4,194,041, all incorporated by reference, describe the preparations of porous articles, including microporous sheets, formed of polytetrafluoroethylene (PTFE), a non-thermoplastic polymer, which is characterized by having a microstructure of nodes connected by fibrils. Such articles are produced by extruding a paste comprised of PTFE particles and a lubricant, removing the
10 lubricant and stretching and annealing the resultant product. The resultant product is a sintered, oriented porous film of PTFE.

U.S. Patent Nos. 4,100,238 and 4,197,148, incorporated by reference, describe the preparation of microporous films by extruding a two component blend, solvent leaching one dispersed component and stretching the resultant
15 leached film to obtain a desired porosity. The blend consists of polymer and a leachable, non-miscible substance. Once the leachable dispersed polymer phase is removed and the film oriented, a porous film results.

U.S. Patent No. 3,679,540, incorporated by reference, discloses a method for making a microporous polymer film by cold stretching an elastic
20 polymer film until porous surface regions are formed by film failure, hot stretching the cold stretched film until fibrils and pores or open cells are formed and then heat setting the resultant film. Controlled porosity is generally not attained in such films because they do not always uniformly fibrillate to a specific pore size.

25 Certain U.S. patents disclose the preparation of porous polymer film by blending into the polymer non-miscible leachable particulate substance such as starch, salts, etc., forming a sheet and leaching the particulate substance from the polymer sheet. Such U.S. Patents, incorporated by reference, include: U.S. Patent Nos. 3,214,501 and 3,640,829, U.S. Patent No. 3,870,593
30 discloses the preparation of a microporous polymer sheet by blending non-miscible, non-leachable filler into the polymer, forming a sheet of the blend and stretching the sheet to form pores which are initiated at the sites of the filler particles.

U.S. Patent No. 4,539,256 which patent is hereby incorporated by reference, teaches a method of making a microporous sheet which comprises the steps of melt blending a crystallizable thermoplastic polymer with a compound which is miscible with the thermoplastic polymer at the polymer
5 melting temperature but immiscible on cooling below the polymer melting temperature, forming a sheet of the melt blend, cooling the sheet to a temperature at which the compound becomes immiscible with the polymer to cause phase separation between the thermoplastic polymer and the compound to provide a sheet.

10 Such porous polymer films or sheets will preferably have a porosity of greater than 35%. More preferably, the porosity should be between 40-95% preferably 70%. The thickness of the film is preferably less than 2 mil (0.05 mm, 50 micrometers). Preferably the thickness is between 0.06 mils (1.5 m) and 1.6 mils, and most preferably the thickness is between 0.50 mils (0.013
15 mm) and 1.50 mils (0.038 mm).

A preferred film is expanded porous PTFE commercially available in a variety of forms from W. L. Gore & Associates, Inc., under the trademark GORE-TEX membrane. The porous microstructure of such expanded porous PTFE films either comprises nodes interconnected by fibrils, or comprises
20 substantially fibrils with substantially no nodes present. Preferred porous expanded PTFE films can be characterized as having a bubble point between 10 and 60 psi; and an air flow between 20 Frazier and 10 Gurley seconds. It may also have a pore size distribution value between 1.05 and 1.20; and a ball burst strength between 0.9 and 17 pounds/force.

25

The Functional Material

The material covering the structure defining the pores can be a metal oxide. The metal oxides endow the composite with improved mechanical strength sustainable over a long period of time. ePTFE has good inherent
30 mechanical strength, but this mechanical strength must be further enhanced by the metal oxide.

The metal oxide also acts as a matrix to stably retain the solid polymer electrolyte in the pores at a high content. Because of its high porosity, the ePTFE is capable of accepting and holding large amounts of solid polymer

electrolytes. In addition, the solid polymer electrolyte that fills the pores cannot be desorbed easily because it is retained by the fine fibrils and minute nodes of ePTFE. Furthermore, the oxides, improve the wettability of the microporous sheet, making it easier for the solid polymer electrolyte to pack the pores.

5 In addition, the metal oxide is stable at elevated temperatures. The performance of lithium cells and other electrochemical reaction apparatuses is gradually improving, and it is believed that heating is caused by the repeated charging and discharging occurring at a high current density, by short circuits, and by other undesirable phenomena. If the solid polymer electrolyte lacks
10 heat resistance or is incapable of preserving its shape at high temperatures, the functions are lost and an extensive short circuit occurs, creating the danger of a malfunction. A composite acts to prevent a short circuit from forming between electrodes.

In the present invention, an expanded porous polytetrafluoroethylene
15 which has continuous pores and in which the inner surfaces of the pores are covered with a metal oxide is used in order to retain the aforementioned solid polymer electrolyte. Examples of the metal oxides used in this case include oxides of the following elements: lithium, beryllium, boron, sodium, magnesium, aluminum, Al [sic], phosphorus, potassium, calcium, cerium, titanium,
20 vanadium, chromium, manganese, iron, cobalt, nickel, copper, zinc, gallium, germanium, selenium, rubidium, strontium, yttrium, zirconium, niobium, molybdenum, ruthenium, rhodium, palladium, cadmium, indium, tin, antimony, tellurium, cesium, barium, lanthanum, cerium, praseodymium, neodymium, samarium, europium, cadmium, terbium, dysprosium, holmium, erbium,
25 thulium, ytterbium, lutetium, thorium, protactinium, hafnium, tantalum, tungsten, platinum, titanium, lead, bismuth, and the like.

Functional additives can be, for example, an inorganic filler, or a catalyst or a combination of such materials. Examples include, but are not limited to, silica, platinum, titanium dioxide, platinum supported on silica,
30 platinum supported on titania, carbon, boron nitride, barium titanate, or a blend of materials, or a polymer such as a fluorocarbon, or a polyolefin, etc. - different to the original microporous substrate and the ion exchange material utilized such as for example perfluoro sulfonic acid resin.

One application is an improved self humidified membrane for a PEM fuel cell where the filler is silica or titanium dioxide which serves to aid in the back migration of product water from the cathode to the anode.

5 A second application is a self humidified low gas cross over PEM fuel cell membrane where the filler is platinum, or platinum supported on silica or titania, which serves to react and produce water in the membrane from any reactant which might otherwise diffuse through the membrane and degrade open circuit performance.

10 A third application is where the filler is boron nitride which serves to aid in heat conduction through the membrane.

A fourth application is a super capacitor where the filler is boron titanate which serves to increase the dielectric capability of the membrane.

15 A fifth application is where the filler is electrically conductive and serves to transport electrons through the membrane as well as protons for the production of H_2O_2 in a shorted fuel cell arrangement. This allows a much simpler cell design since it is no longer necessary to provide an external path for the electrons to flow.

20 A sixth application is where the filler is an ion exchange material which serves to improve the bond between the support and an ion exchange material in the polymer electrolyte.

A seventh application is where the filler is a material which lowers the surface energy of the substrate thus improving or allowing wetting and easier processing of ion exchange material into the microporous structure.

25 The Polymeric Electrolyte

(1) Polymer compositions that contain metal salts.

30 Examples of polymer compositions include polyethers, polyesters, polyimides, cross-linked polyethers, polymers containing polyether segments, polymers of vinyl silane having alkoxy groups, polymethyl siloxanes having ethylene oxy (EO) groups, polyphosphazenes having EO groups, polymethacrylic acid esters having EO groups, polyacrylic acid, polyaziridine, polyethylene sulfide, and other polar polymer substances. Examples of electrolytes in the polymers include various metal salts such as $LiClO_4$, $LiCF_3SO_3$, LiF , NaI , LiI , $NaSCN$, $LiBF_4$, $LiPF_6$, $LiBPh_4$ (Ph: phenyl group), and

other alkali metal salts, as well as sulfuric acid, phosphoric acid, trifluoromethanesulfonic acid, tetrafluoroethylenesulfonic acid, and other proton acids.

5 (2) Polymeric gels that include electrolytes.

These polymers absorb and gel an electrolyte. Examples of such electrolyte solutions include solutions obtained by dissolving electrolytes and other necessary soluble polymers in organic solvents such as propylene carbonate, δ -butyrolactone, dimethoxyethane, dioxane, tetrahydrofuran, 10 acetonitrile, dimethyl sulfoxide, methyl tetrahydrofuran, and sulfolane. The polymers are not subject to any particular limitations as long as they are polymers that have cross-linked structures and are capable of absorbing and gelling the aforementioned electrolyte solutions, and any of the various conventionally known products can be used.

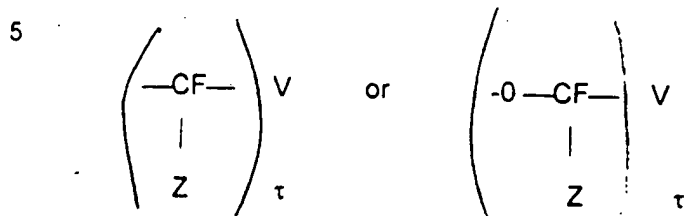
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(3) Ion-Exchange Resins

The ion-exchange polymeric materials used can be any ion-exchange materials that will provide the desired result. The materials are preferably fluorinated because the material should be substantially inert to chemical 20 activity and should be heat resistant.

The ion-exchange polymeric material will of course contain ionic functionality, preferably sulfonic moieties, carboxylic moieties or phosphonic moieties. The functional groups are present in an amount sufficient to impart ion-exchange properties to the polymer. An equivalent weight too high results 25 in the electrical resistivity being too high. But if the equivalent weight is too low, mechanical strength becomes poor. The ionic functionality will usually be provided by carboxylic, sulfonic or phosphonic groups present either on the polymer backbone or present on pendant groups that extend from the polymer backbone in a recurring fashion. The polymer backbone will preferably be a 30 fluorinated hydrocarbon backbone chain. The functional group preferably will have the structure $-\text{COOM}$, $-\text{SO}_3\text{M}$ or PO_3M_2 , where M is hydrogen, a metallic cation or NH_4^+ . If a metallic cation, it will preferably be an alkali metal or an alkaline earth metal, such as Na^+ , K^+ or the like.

For carboxylic functionality, the pendant side chains which carry the above functional groups may have at the terminal end of the side chain a group of the formula:



- 10 where V is -COOM, Z is -F or -CF₃ and τ is an integer of 1-12, preferably 1 or 2, as described in U.S. Patent 4,437,951 to DuPont, all of which is incorporated by reference for its disclosure of both carboxylic and sulfonic functionality.

The sulfonyl polymers with which the present invention is concerned are typically polymers having a fluorinated hydrocarbon backbone chain to which
 15 are attached the sulfonic containing functional groups as pendant side chains. For sulfonic polymers, terminal portion of the side chains can be:

- CFRSO₃M,
 -CF₂CFRSO₃M, or
 20 -OCF₂CF₂-SO₃M, or the like

where R is F, Cl, or perfluoroalkyl and M is as described earlier.

For phosphoric polymers, the same sort of pendant groups are present.

- Other ion-exchange resins useful herein, in addition to the fluorinated
 25 carboxylic resins and the fluorinated sulphonic and phosphoric resins described above, include, but are not limited to, polyvinyl alcohol (PVA), divinyl benzene/styrene copolymers, provided they have the requisite functional groups pendant chains. The polymers can be mixed with a metal salt to obtain the desired functionality. A sulfonated polymer of trifluorostyrene, such as
 30 homopolymer or a copolymer with tetrafluoroethylene, can be used.

It is understood that the foregoing description of ion-exchange resins is not limited and is representative. It is understood that the invention can employ any polymer type of ion-exchange material. Thus, as seen above, not only do the resins include ones with the functional group as a part of the polymer, but

also ones where the functional groups are provided by an additive to the polymer.

The ion-exchange resins used in the invention can be prepared by general polymerization techniques developed for homo and copolymerizations of fluorinated ethylenes, particularly those employed for tetrafluoroethylene which are described in the literature. Nonaqueous techniques for preparing the copolymers include that of U.S. Patent No. 3,041,317, that is, by the polymerization of a mixture of the major monomer therein, such as tetrafluoroethylene, and a fluorinated ethylene containing a sulfonyl fluoride group in the presence of a free radical initiator, preferably a perfluorocarbon peroxide or azo compound, at a temperature in the range 0-200°C. and at pressures in the range of 10⁵ to 2 x 10⁷ Pascals (1-200 Atm.) or higher. The nonaqueous polymerization may, if desired, be carried out in the presence of a fluorinated solvent. Suitable fluorinated solvents are inert, liquid, perfluorinated hydrocarbons, such as perfluoromethylcyclohexane, perfluorodimethylcyclobutane, perfluorooctane, perfluorobenzene and the like, and inert, liquid chloro-fluorocarbons such as 1,1,2-trichloro-1,2,2-trifluoroethane, and the like. Aqueous techniques for preparing such copolymers include contacting the monomers with an aqueous medium containing a free-radical initiator to obtain a slurry of polymer particles in non-water-wet or granular form, as disclosed in U.S. Patent No. 2,393,967, or contacting the monomers with an aqueous medium containing both a free radical initiator and a telogenically inactive dispersing agent, to obtain an aqueous colloidal dispersion of polymer particles, and coagulating the dispersion, as disclosed, for example, in U.S. Patent No. 2,559,752 and U.S. Patent No. 2,593,583.

In addition, ion-exchange polymer resins described and prepared as in U.S. Patent Nos. 4,267,364 to DuPont; 4,544,458 to DuPont; 4,178,218 to Asahi; 4,255,523 to Asahi; 5,082,472 to Mallouk, et al.; and 5,422,411 to Wei, et al., all incorporated by reference, can be used.

Other examples of ion exchange materials include, such as polyvinyl alcohol, divinyl benzene, styrene based polymers, alpha beta trifluorostyrene, or a ketone based ionomer such as sulfonated polyetherketone ether ketone (PEKEK) and metal salts with or without a polymer. The ion exchange

material may also be comprised of at least in part a powder such as but not limited to carbon black, graphite, nickel, silica, titanium dioxide, platinum, boron nitrate, barium titanate or a non-ionic polymer such as polyvinylidene fluoride or a co-polymer of TFE, etc.

5

Preparation where metal oxide is the functional material.

An ePTFE in which the inner surfaces of the pores are covered with a metal oxide can be manufactured by a method comprising the following steps: a step in which the ePTFE is impregnated with a gelation product in the form of a solution obtained by allowing water to react with a hydrolyzable metal-containing organic compound, a step in which the gelation product in the form of a solution absorbed by the pores is allowed to react with water and converted to a gelation product in the form of a solid, and a step in which the gelation product in the form of a solid thus formed is heated and dried.

15 A metal alkoxide or metal complex is formed as the aforementioned hydrolyzable metal-containing organic compound (also referred to as the "metal oxide precursor").

Specific examples of metal alkoxides include tetramethoxytitanium, tetraethoxytitanium, tetraisopropoxytitanium, tetrabutoxytitanium, zirconium isopropylate, zirconium butyrate, tetramethoxysilane, tetraethoxysilane, tetraisopropoxysilane, and tetra-*t*-butoxysilane. Specific examples of metal complexes include titanium tetraacetyl acetonate, zirconium acetylacetonate, and other metal acetylacetonates. In the present invention, a silicone-based alkoxide such as tetraethoxysilane is particularly suitable for use.

25 The aforementioned metal oxide precursor is brought into contact with water, partially gelled, and made into a gelation product in the form of a solution before being complexed with the ePTFE. The gelation reaction can be a reaction well-known in the past, including a hydrolysis/polycondensation reaction.

30 Water can be added to the metal oxide precursor, and agitation and mixing can be performed, in order to partially gel the metal oxide precursor. A water-miscible organic solvent such as methanol, ethanol, propanol, butanol, or another alcohol can be added to the water in this case, and an acid (hydrochloric acid, sulfuric acid, nitric acid, acetic acid, hydrofluoric acid, or the

like) or a base (sodium hydroxide, potassium hydroxide, ammonia, or the like) can also be added as needed. The partial gelation reaction of the metal oxide precursor can also be performed by adding water to the solution of the metal oxide precursor in an organic solvent, and agitating and mixing the system. In this case, any solvent can be used as the organic solvent as long as it is capable of dissolving the metal oxide. Aliphatic and aromatic hydrocarbons can be used in addition to alcohols. The gelation reaction is performed at a temperature that is generally 0 to 100°C and preferably 60 to 80°C.

The proportion in which water is used should be 0.1 to 100 mol, and preferably 1 to 10mol, per mole of the metal oxide precursor. Although it is preferable for the gelation reaction to be performed in a sealed system or in a flow of inert gas, it is also possible to promote the gelation reaction by the moisture contained in the outside air.

A partially gelled product in the form of a solution of the metal oxide precursor is thus obtained. As used herein, the term "partially gelled product of a metal oxide precursor" refers to a product used under conditions corresponding to the use of a metal oxide hydrous gel in the form of a solid that is a completely gelled product and that lacks fluidity.

To allow the partially gelled product of a metal oxide precursor to form a complex with the microporous sheet, it is possible to adopt a method in which the sheet is immersed in the partially gelled product in the form of a solution or a method in which the partially gelled product in the form of a solution is applied to the sheet with a spray or a roll, and any method can be used as long as it allows the partially gelled product to fill the pores of the surface portion and the interior of the sheet.

The sheet that has been complexed with the partially gelled product of a metal oxide precursor in such a manner is brought into contact with an excess amount of contained water in order to further promote the gelation reaction of the metal oxide precursor and to form a metal oxide hydrous gel in the form of a solid (completely gelled product). It is preferable for a method in which the sheet complexed with the partially gelled product of a metal oxide precursor is immersed in water to be used for such complete gelation, but it is also possible to use methods in which sprayed water is blown, steam is blown, or the like. In this case, the water used may contain acids or alkalis because it is used to

promote the gelation reaction. A metal oxide hydrous gel is produced in the form of a film on the inner surfaces of the pores of the molding after the gelation reaction has been completed, and a monolithically deposited metal oxide forming a thin, uniform layer on the inner surfaces of the pores can be
5 obtained by drying the gel at 300°C or lower, and preferably 200°C or lower. The thickness of the metal oxide layer is 0.01 to 0.2µm, and preferably 0.02 to 0.1µm. Because it is formed from a metal oxide hydrous gel obtained in such a manner, the metal oxide forms a monolithic, continuous film and has excellent adhesion that impairs its separation from the porous body. The metal oxide
10 composite molding has a high void volume, which is at least 50%, and preferably at least 70%, of the void volume of the initial molding.

Alternatively, the functional material can be introduced into the micropores of the polymeric sheet by imbibing the material into the pores and then heating to remove the imbibing solvent. When the microporous polymeric
15 sheet is polytetrafluoroethylene (PTFE), the functional material can be added by mixing a particulate filler with a PTFE aqueous dispersion; cocoagulating the filler and the PTFE; lubricating the filled PTFE with lubricant; paste extruding and optionally calendering to form a film; and expanding the film by stretching it so as to form a porous PTFE membrane having the filler distributed therein.

20 Alternatively, the microporous ePTFE can be plated with a metal described in US Patent 4,720,400 (Manniso).

Alternatively, a microporous article such as catalyst filled ePTFE described in part by US Patent 5,602,669 may be used as the substrate.

The solid polymer electrolyte can be placed into the pores by roll
25 application, spraying, dipping, or another technique with a solution or dispersion containing the solid polymer electrolyte, and the solvent is then removed. The pores can be filled with a polymerization solution comprising a monomer, and the ingredients polymerized inside the pores. Alternatively, the pores can be filled with a polymerization solution comprising a monomer and a solvent, the ingredients polymerized in the pores, and the solvent subsequently removed. The pores can be filled with a partially gelled solution of a polymer. Specific methods for
30 pores. Specific methods for

to complete the
impregnated with the

pores of a molding are appropriately selected in accordance with the type of solid polymer electrolyte.

The pores can be either partially or fully imbibed with ion exchange medium such as an ionomer in an alcohol solution such as is commercially available from Ashai Glass such as Flemion® solution in ethanol. The ion exchange medium may subsequently be dried or re-dissolved as the case may require.

A product of the invention is depicted in Figure 4. A composite membrane 10 is provided which is made up of a microporous polymeric sheet comprised of nodes 11 and fibrils 12. In some embodiments, the sheet can be comprised of only fibrils. The nodes and fibrils are covered, at least in part by functional material 13. The space between the nodes and fibrils is then filled, preferably, completely (i.e., no air flow through) with the polymer electrolyte. Preferably the interior volume of the sheet is substantially occluded by the electrolyte.

The composite membranes of the present invention may be employed in various applications, including but not limited to polarity based chemical separations, electrolysis, fuel cells, batteries, pervaporation, gas separation, dialysis, industrial electrochemistry, super acid catalyst, medium for enzyme immobilization and the like.

Examples of use in some electrochemical applications include lithium primary cells, magnesium cells, and other primary cells, lithium secondary cells; polymer cells and other secondary cells; and fuel cells.

25 Example 1

100 parts of tetraethoxysilane (manufactured by Sinetsu Silicone), 52 parts of water, and 133 parts of ethanol were allowed to react for 24 hours at 80°C under reflux conditions in which the supply of moisture contained in the outside air was shut off with the aid of a calcium chloride tube, yielding a partially gelled solution of a metal oxide precursor. An expanded porous polytetrafluoroethylene film (manufactured by Japan Gore-Tex Inc.; thickness: 25 µm; pore diameter: 0.5 µm; thickness: 40 µm; porosity: 92%) was impregnated with this solution and immersed in warm water (60°C) for 5 hours to complete the gelation. The gelled product was dried for 30 minutes at

promote the gelation reaction. A metal oxide hydrous gel is produced in the form of a film on the inner surfaces of the pores of the molding after the gelation reaction has been completed, and a monolithically deposited metal oxide forming a thin, uniform layer on the inner surfaces of the pores can be
5 obtained by drying the gel at 300°C or lower, and preferably 200°C or lower. The thickness of the metal oxide layer is 0.01 to 0.2 μm , and preferably 0.02 to 0.1 μm . Because it is formed from a metal oxide hydrous gel obtained in such a manner, the metal oxide forms a monolithic, continuous film and has excellent adhesion that impairs its separation from the porous body. The metal oxide
10 composite molding has a high void volume, which is at least 50%, and preferably at least 70%, of the void volume of the initial molding.

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15 sheet is polytetrafluoroethylene (PTFE), the functional material can be added by mixing a particulate filler with a PTFE aqueous dispersion; cocoagulating the filler and the PTFE; lubricating the filled PTFE with lubricant; paste extruding and optionally calendering to form a film; and expanding the film by stretching it so as to form a porous PTFE membrane having the filler distributed therein.

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The solid polymer electrolyte can be placed into the pores by roll
25 application, spraying, dipping, or another technique with a solution or dispersion containing the solid polymer electrolyte, and the solvent is then removed. The pores can be filled with a polymerization solution comprising an electrolyte and a monomer, and the ingredients polymerized inside the pores. The pores can be filled with a polymerization solution comprising an electrolyte, a monomer,
30 and a solvent, the ingredients polymerized inside the pores, and the solvent is subsequently removed. The pores can be filled with an electrolyte-containing partially gelled solution of a polymer, and the ingredients are gelled inside the pores. Specific methods for introducing a solid polymer electrolyte into the

pores of a molding are appropriately selected in accordance with the type of solid polymer electrolyte.

The pores can be either partially or fully imbibed with ion exchange medium such as an ionomer in an alcohol solution such as is commercially available from Ashai Glass such as Flemion® solution in ethanol. The ion exchange medium may subsequently be dried or re-dissolved as the case may require.

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The composite membranes of the present invention may be employed in various applications, including but not limited to polarity based chemical separations, electrolysis, fuel cells, batteries, pervaporation, gas separation, dialysis, industrial electrochemistry, super acid catalyst, medium for enzyme immobilization and the like.

Examples of use in some electrochemical applications include lithium primary cells, magnesium cells, and other primary cells, lithium secondary cells; polymer cells and other secondary cells; and fuel cells.

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150°C, yielding a silica gel complex extended porous polytetrafluoroethylene film in which the exposed surfaces, including the inner surfaces, of the porous body were covered with the silica gel. This composite film retained at least 80% of the voids of the original porous film and was highly porous.

- 5 An acrylonitrile-methacrylate copolymer powder obtained from Japan Exlan Co. Ltd (molar ratio: 90/10) was subsequently added at a rate of 1.5 g/10 ml, and acetonitrile was added at the same time at a rate of 1.5 g/10ml, to an organic electrolyte solution obtained by dissolving LiPF_6 , an electrolyte liquid mixed with propylenecarbonate and ethyl carbonate obtained from Tomiyama
- 10 Pure Chemical Industry, in a mixed solvent (organic solvent) of propylene carbonate and ethylene carbonate (volume ratio: 1/1) in such a way that the concentration was 1M, yielding an acetonitrile-diluted polymeric gel molecule/electrolyte mixture.

- The acetonitrile-diluted polymer gel/electrolyte mixture was subsequently
- 15 absorbed by the pores (cavities) of the aforementioned silica gel composite extended porous polytetrafluoroethylene film, then vacuum-dried for at least 5 hours at 60°C to remove the acetonitrile, and finally cooled to -20°C, yielding a solid polymer electrolyte composite with a thickness of about 25 μm .

- The ionic conductivity (20°C; complex impedance technique) and the
- 20 tensile strength as tested by JIS K 7113, of this polymer solid electrolyte composite were measured. The results are shown in Table 1.

Comparative Example 1

- An acetonitrile-diluted polymeric gel/electrolyte mixture prepared in the
- 25 same manner as in Example 1 was cast, yielding a solid polymer electrolyte (simple substance) with a thickness of 25 μm . In this case, the simple solid polymer electrolyte had insufficient mechanical strength, was difficult to handle, and was impractical as a film.

- For the sake of comparison, a solid polymer electrolyte film (simple
- 30 substance) composed of a polymer/electrolyte with a thickness of 100 μm was fabricated, and the ionic conductivity (20°C; complex impedance technique) and tensile strength of the film were measured. The results are shown in Table 1.

It follows from Table 1 that the solid polymer electrolyte composite of the present invention is a solid polymer electrolyte in which the mechanical strength is significantly improved while the ionic conductivity is maintained at the level of a conventional solid polymer electrolyte. The composite of the present invention can be easily made into a thin film and stably fabricated into a solid polymer electrolyte film of about 25 μm , making it possible to reduce the resistance of the solid polymer electrolyte portion.

TABLE 1

Item	Example 1	Comparative Example
Ionic conductivity (S/cm^2)	1.5×10^{-3}	1.5×10^{-3}
Tensile strength (kg/cm^2)	150	8

Example 2

A lithium secondary cell will now be described as an embodiment example of an electrochemical reaction apparatus obtained using the aforementioned solid polymer electrolyte composite.

Figure 1 is a structural cross-sectional diagram of the lithium secondary cell of the present invention. In Figure 1, 1 is the solid polymer electrolyte composite film pertaining to the present invention; 2 is a positive electrode terminal film doubling as a positive electrode collector made of aluminum; 3 is a positive electrode film consisting of LiCoO_2 (obtained from Nippon Chemical Ind.), acetylene black (obtained from Denki Kagaku as Denka Black), and a polymeric gel/electrolyte mixture (corresponds to a product obtained by removing acetonitrile from the aforementioned acetonitrile solution); 4 is a negative electrode terminal film doubling as a negative electrode collector made of copper; 5 is a negative electrode film consisting of graphite and a polymeric gel/electrolyte mixture (corresponds to a product obtained by removing acetonitrile from the aforementioned acetonitrile solution); 6 is a seal; and 7 is a casing. Figure 2 is a plan view of the positive electrode terminal film doubling as a positive electrode collector made of aluminum. In Figure 2, A is a positive electrode terminal, and B is a positive electrode collector.

Figure 3 is a plan view of the negative electrode terminal film doubling as a negative electrode collector made of copper. In Figure 3, C is a negative electrode terminal, and D is a negative electrode collector.

The method for manufacturing the aforementioned cell will now be described.

(1) Manufacture of Laminate L of Positive Electrode Film and Positive Electrode Terminal Film Doubling as Positive Electrode Collector Made of Aluminum

15 g of an acrylonitrile-methacrylate copolymer powder (molar ratio: 90/10) and 12 g of acetonitrile were simultaneously added to 100 ml of an organic electrolyte solution obtained by dissolving LiPF_6 in a mixed solvent (organic solvent) of propylene carbonate and ethylene carbonate (volume ratio: 1/1) in such a way that the concentration was 1M, yielding an acetonitrile-diluted polymer gel/electrolyte mixture.

4 g of an LiCoO_2 powder with a mean grain diameter of about 20 μm and 0.2 g of acetylene black were subsequently added to 7.3 g of the aforementioned acetonitrile-diluted polymer gel/electrolyte mixture, and the ingredients were uniformly agitated, yielding a starting solution for the positive electrode. This starting solution was spread over the entire surface (with the exception of the terminal A) of the flat aluminum positive electrode collector 2 (thickness: 20 μm) shown in Figure 2, the collector was vacuum-dried for over 5 hours at 60°C to remove the acetonitrile, and the dried collector was cooled to -20°C.

A laminate L of the positive electrode film 3 and the positive electrode terminal film 2 doubling as a positive electrode collector made of aluminum was thus obtained. In this laminate L, the terminal (A in Figure 2) measured 1 cm x 2 cm and had a thickness of 20 μm , and the positive electrode collector (B in Figure 2) measured 5.8 cm x 5.8 cm and had a thickness of 220 μm .

(2) Manufacture of Laminate M of Negative Electrode Film and Negative Electrode Terminal Film Doubling as Negative Electrode Collector Made of Copper

4 g of a partially graphitized carbon material (obtained from Kureha Chemical Co. Ltd) with a mean grain diameter of about 10 μm was added to 7.3 g of the aforementioned acetonitrile-diluted polymer gel/electrolyte mixture, and the ingredients were uniformly agitated, yielding a starting solution for the negative electrode. This starting solution was spread over the entire surface (with the exception of the terminal C) of the flat copper negative electrode collector 4 (thickness: 20 μm) shown in Figure 3, the collector was vacuum-dried for over 5 hours at 60°C to remove the acetonitrile, and the dried collector was cooled to -20°C.

A laminate M of the negative electrode film 5 and the negative electrode terminal film 4 doubling as a negative electrode collector made of copper was thus obtained. In this laminate M, the terminal (C in Figure 3) measured 1 cm \times 2 cm and had a thickness of 20 μm , and the negative electrode collector (D in Figure 3) measured 5.8 cm \times 5.8 cm and had a thickness of 520 μm .

(3) Manufacture of Solid Polymer Electrolyte Composite Film

A film 1 measuring 5.8 cm \times 5.8 cm was manufactured from the solid polymer electrolyte composite film (thickness: 25 μm) of Practical Example 1.

(4) Cell Manufacture

The aforementioned laminate L was superposed on one side of the solid polymer electrolyte composite film 1, the aforementioned laminate M was superposed on the other side, and the resulting assembly was kept at a pressure of 1 kg/cm² for 1 minute, yielding a laminate.

The laminate was subsequently introduced into a casing (7 in Figure 1) that consisted of polypropylene, was open at one end, and had a thickness of 1 mm. The open end was sealed with polypropylene resin film, yielding a seal (6 in Figure 1).

The lithium secondary cell thus obtained was subjected to charge/discharge cycle tests at a temperature of 20°C, an upper limit of 4.3 V,

and a lower limit of 3.0 V, with the discharge being conducted at a constant current of 8 mA. The results are shown in Table 2.

Comparative Example 2

5 A lithium secondary cell was manufactured using, as an electrolyte film, the solid polymer electrolyte (simple substance; thickness: 25 μm) of Comparative Example 1 instead of the solid polymer electrolyte composite film in Practical Example 2, but the components were difficult to handle and could not be made into a cell.

10 In view of this, a lithium secondary cell was fabricated in the same manner as in Practical Example 2, except that the solid polymer electrolyte film (simple substance; thickness: 100 μm) of Comparative Example 1 was used instead of the solid polymer electrolyte composite film.

The resulting cell was subjected to charge/discharge cycle tests at a
15 temperature of 20°C, an upper limit of 4.3 V, and a lower limit of 3.0 V, with the discharge being conducted at a constant current of 8 mA. The results are shown in Table 2.

It can be seen in Table 2 that the lithium secondary cell of the present invention remains stable over a large number of cycles and that the cell
20 capacity deteriorates only slightly even when the number of cycles exceeds 200.

By contrast, the lithium secondary cell of Comparative Example 2 is configured in such a way that the solid polymer electrolyte portion (simple substance) of the cell is four times thicker than the corresponding portion of the
25 cell obtained in Practical Example 2, quadrupling the resistance of the solid polymer electrolyte portion (simple substance). As a result, the capacity deteriorates only slightly even when the number of cycles exceeds 200, but the discharge capacity is low. These results indicate that the present invention allows a compact, high-performance cell to be obtained.

Table 2

Number of charge/ discharge cycles	Discharge capacity (mAh)	
	Product of present invention	Comparison product
1	46.5	40.0
50	56.3	43.2
100	56.2	43.1
150	56.2	42.9
200	56.1	42.8
250	56.0	42.7

5 Example 3

A multi-functional membrane was made by

- a) mixing a particulate filler with PTFE aqueous dispersion,
- b) cocoagulating the filler and the PTFE
- c) lubricating the filled PTFE with lubricant
- 10 d) paste extruding and optionally calendering to form a film
- e) expanding said film by stretching it so as to form a porous PTFE having said filler distributed therein.

An aqueous dispersion of PTFE resin (20-36% solids) was obtained. Into the aqueous dispersion, particulate filler of Fumed Silica, Cabosil® M5, from
 15 Cabot Corp. was added to produce a 20% by weight silica final dried mixture. This mixture was cocoagulated by rapid shearing of the aqueous dispersion. A coagulum of fine powder PTFE resin and silica filler was subsequently formed and dried into cakes. When dry, the cakes were carefully crumbled and lubricated with an odorless mineral spirit. The amount of mineral spirits used
 20 was 0.52 grams per gram of PTFE / SiO₂ dry powder.

This mixture was aged below room temperature to allow for the mineral spirits to become uniformly distributed within the PTFE/SiO₂ powder resin. This mixture was compressed into a billet and extruded at 1200 psi through a 0.045 inch by 6 inch gap die attached to a ram-type extruder to form a coherent
 25 extrudate. A reduction ratio of 44:1 was used.

Two layers of extrudate were stacked together to form 100 mil assembly and subsequently rolled down between two metal rolls which were heated to between 50°C. The final thickness after roll down was 0.014 inch. The material

was transversely expanded at a ratio of 3:1 and then the mineral spirits were removed from the extrudate by heating the mass to 250°C (i.e. a temperature where the mineral spirits were highly volatile). The dried extrudate was transversely expanded at 150°C at a ratio of 3.5:1 and a rate of 2300% per second. After expansion, the sheet was amorously locked at greater than 340°C and cooled to room temperature.

This membrane was subsequently imbibed with ion exchange resin solution as in example 5 to create a ion exchange composite membrane.

Electrodes loaded at 0.3 mg /cm² platinum were attached to both sides of the membrane and the membrane electrode assembly was placed in a single cell fuel cell test apparatus.

Air and H₂, both at 40 psig and 25°C, were fed to the cell. A steady state current of 1.178 amps/cm² was produced at 0.5 volts with no humidification of the incoming reactants. Cell temperature was 50°C. A microreinforced membrane with no filler yielded only 0.975 amps at the same test conditions.

Example 4

An aqueous dispersion of PTFE resin was obtained. Into the aqueous dispersion, a particulate carbon black (Ketjen Black) filler was added to produce a 20% by weight final dried mixture. This mixture was cocoagulated by rapid shearing of the aqueous dispersion. A coagulum of fine powder PTFE resin and carbon filler was subsequently formed and dried into cakes. When dry, the cakes were carefully crumbled and lubricated with an odorless mineral spirit. The amount of mineral spirits used was 0.20 grams per gram of PTFE / carbon black dry powder.

This mixture was compressed into a billet and extruded at 1500 psi through a 0.045 inch by 6 inch gap die attached to a ram type extruder to form a coherent extrudate. A reduction ratio of 84:1 was used.

The extrudate was then rolled down between two metal rolls which were heated to between 50°C. The final thickness after roll down was 0.010 inch. The mineral spirits were removed from the extrudate by heating the mass to 250°C (i.e. a temperature where the mineral spirits were highly volatile). The dried extrudate was transversely expanded at 150°C at a ratio of 3.5:1. After

expansion, the sheet was heated to amorphously locked at greater than 340°C and cooled to room temperature.

This membrane was subsequently imbibed with Flemion® (Asahi Glass) ion exchange resin solution (9 % by weight resin in ethanol) and dried 3 times.

5 The final composite thickness was 27 microns.

Example 5

An aqueous dispersion of PTFE resin is obtained. Into the aqueous dispersion, a particulate titania filler was added to produce a 20% by weight
10 final dried mixture. This mixture was cocoagulated by rapid shearing of the aqueous dispersion. A coagulum of fine powder PTFE resin and titania filler was subsequently formed and dried into cakes. When dry, the cakes were carefully crumbled and lubricated with an odorless mineral spirit. The amount of mineral spirits used was 0.20 grams per gram of PTFE / titania dry powder.

15 This mixture was compressed into a billet and extruded at 1500 psi through a 0.045 inch by 6 inch gap die attached to a ram type extruder to form a coherent extrudate. A reduction ratio of 84:1 was used.

The extrudate was then rolled down between two metal rolls which were heated to between 50°C. The final thickness after roll down was 0.008 inch.
20 The mineral spirits were removed from the extrudate by heating the mass to 250°C (i.e. a temperature where the mineral spirits were highly volatile). The dried extrudate was transversely expanded at 150°C at a ratio of 3.5:1 and at a rate of 440% per second. After expansion, the sheet was amorphously locked at greater than 340°C and cooled to room temperature.

25 It was subsequently imbibed with ion exchange media by brushing both sides with a solution of PFSA in ethanol (Flemion® 9% by weight).

Example 6

An aqueous dispersion of PTFE resin was obtained. Into the aqueous
30 dispersion, a platinum coated titania catalyst was added to produce a 10% by weight final dried mixture. This mixture was cocoagulated by rapid shearing of the aqueous dispersion. A coagulum of fine powder PTFE resin and catalyst filler was subsequently formed and dried into cakes. When dry, the cakes were

carefully crumbled and lubricated with an odorless mineral spirit. The amount of mineral spirits used was 0.26 grams per gram of PTFE/catalyst dry powder.

This mixture was compressed into a billet and extruded at 3000 psi through a 0.045 inch by 6 inch gap die attached to a ram type extruder to form
5 a coherent extrudate. A reduction ratio of 44:1 was used.

The extrudate was then rolled down between two metal rolls which were heated to 50°C. The final thickness after roll down was 0.016 inch. The mineral spirits were removed from the extrudate by heating the mass to 250°C (i.e. a temperature where the mineral spirits were highly volatile).

10 A portion of this roll was then placed within a batch film expansion machine and expanded at an expansion rate of 500% per second to a ratio of 12:1 in both the machine and transverse direction.

This microporous membrane was subsequently imbibed with a fluorinated sulfonic acid resin composition as in example 5. The final thickness of the
15 composite membrane was 15 microns. Electrodes with a total of 0.6 mg Pt/cm² were attached and the membrane tested in a single cell fuel cell test apparatus. Air and H₂, both at 40 PSIG and 25°C, were fed to the cell. A steady state current of 0.47 amps/cm² was produced at 0.8 volts with no humidification of the incoming gasses. Cell temperature was 50°C. A 15 micron
20 microreinforced membrane with no filler yielded only 0.36 amps at 0.8 volts under the same conditions.

	Voltage for	Voltage for
Current	Example 5	Example 7
Density	Membrane	Membrane
300 mA/cm ²	0.835	0.810
600 mA/cm ²	0.775	0.750
900 mA/cm ²	0.705	0.670

30 While particular embodiments of the present invention have been illustrated and described herein, the present invention should not be limited to such illustrations and descriptions. It should be apparent that changes and modifications may be incorporated and embodied as part of the present invention within the scope of the following claims.

We Claim:

1. A composite membrane comprising:
 - a) a microporous polymeric sheet having its pores
 5 extending from one side to the other,
 - b) the structure defining the pores being at least partially covered with a functional material selected from one of:
 - i) inorganic particulate;
 - ii) metal;
 - 10 iii) an organic polymer;
 - c) the pores of the sheet being at least partially filled with polymer electrolyte selected from one of:
 - i) polymer composition that contains metal salts,
 - ii) polymeric gels that contain electrolyte; and
 - 15 iii) an ion-exchange resin.
2. The membrane of claim 1 wherein the microporous polymer sheet is expanded porous PTFE.
3. The membrane of claim 1 wherein the microporous polymer sheet is ultra high molecular weight polyethylene.
- 20 4. The membrane of claim 1, 2 or 3 wherein the functional material is an inorganic finely divided powder.
5. The membrane of claim 1, 2 or 3 wherein the functional material is a precious metal.
6. The membrane of claim 1, 2 or 3 wherein the functional material
 25 is a fumed silica.
7. The membrane of claim 1, 2 or 3 wherein the functional material is silica gel.
8. The membrane of claim 1, 2 or 3 wherein the functional material is titania.
- 30 9. The membrane of claim 1, 2 or 3 wherein the functional material is carbon.
10. The membrane of claim 1, 2 or 3 wherein the functional material is platinum.

11. The membrane of claim 1, 2 or 3 wherein the functional material is platinum as a substrate.
12. The membrane of claim 1 wherein the polymer electrolyte is a polymer composition that contains a metal salt.
- 5 13. The membrane of claim 1 wherein the polymer electrolyte is an ion exchange resin.
14. The membrane of claim 1 wherein the microporous polymeric sheet is expanded porous PTFE, and the polymer electrolyte is an ion exchange resin; and the ion exchange resin occludes the pores of the
10 expanded porous PTFE.
15. The membrane of claim 14 wherein the functional material is in the nodes or the porous ePTFE.
16. The membrane of claim 14 wherein the functional material is in the fibrils or the porous ePTFE.
- 15 17. The membrane of claim 14 wherein the functional material is in the nodes and fibrils.
18. An electrochemical reaction apparatus containing an electrolyte, wherein said electrochemical reaction apparatus is characterized in that the composite membrane of claim 1 is used as the electrolyte.

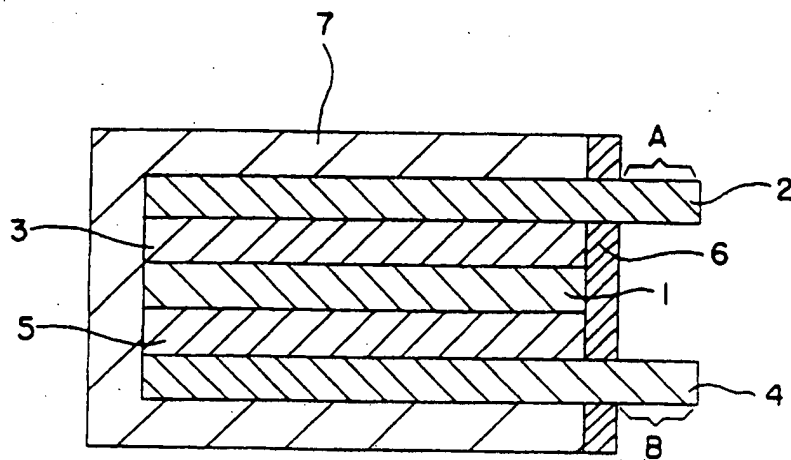


FIG. 1

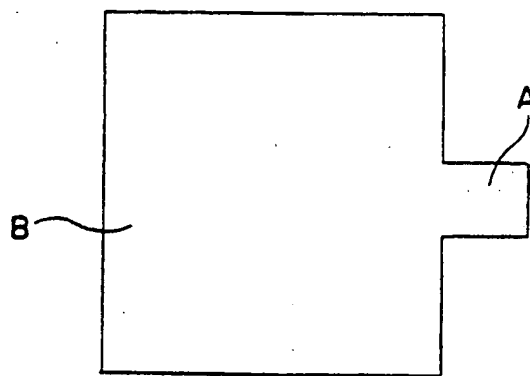


FIG. 2

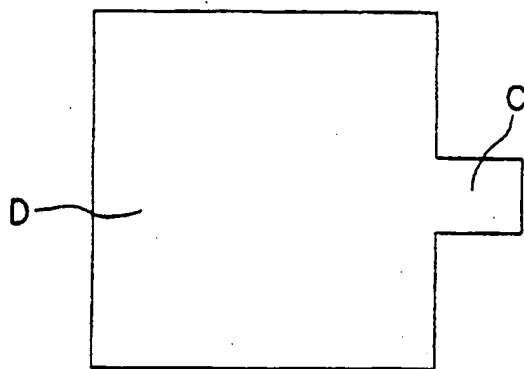


FIG. 3

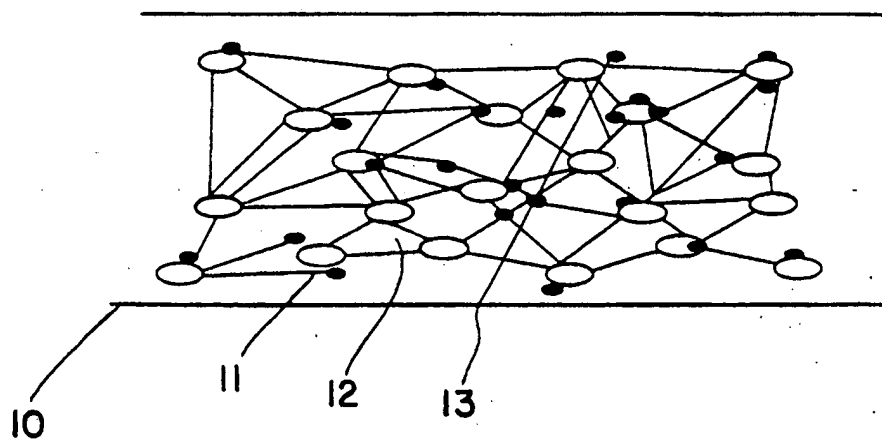


FIG. 4

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01M B01D H01G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 579 852 A (JAPAN GORE TEX INC) 26 January 1994 see claim 1; example 1 ---	1,2,5, 10,11, 13-16
X	EP 0 651 455 A (MATSUSHITA ELECTRIC IND CO LTD) 3 May 1995 see claims 4,8 ---	1,12,18
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P,X	WO 96 28242 A (GORE & ASS) 19 September 1996 cited in the application see claims 1,3,5-7 --- -/--	1,2,4-17

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

23 December 1997

Date of mailing of the international search report

12/01/1998

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
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